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Expert Opinion

Certificate according to food law

Certificate No.:	2401756 / 24684	Date: 2024-11-25
Client:	Stölzle - Oberglas GmbH Fabriksstr. 11 A-8580 Köflach	
Product:	Glass bottles brown (article nr.: 72434 22 43 30) white (article nr.: 74146 18 21 22) green (article nr.: 74578 22 01 42)	
Description:	Recipe according to message from 2024-07-22 Glass bottles brown, white and green w coatings	ith hot and cold end
Order:	Order of 2024-07-19	

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The present certificate may be used as basis for declarations of conformity as defined by Regulation (EU) No. 10/2011.



1 DECLARATION

The composition of the products complies with Art. 3 (1) of the Regulation (EC) No. 1935/2004 relating to materials and articles intended to come into contact with food.

The mentioned products in the announced composition and on condition of appropriate processing are permissible food contact materials according to § 16 (1) of the Austrian Law for Food Safety and Consumer Protection (LMSVG; BGBI. I Nr. 13/2006 as amended).

This expert opinion is based, among other things, on the formulations, test reports and substance specific safety information provided. The results of the heavy metal release testing can be found in the OFI Test Report nr. 2401756 / 24864. The tested products comply with the thresholds and restrictions for lead, cadmium, zinc, antimony, barium, tin and aluminum, which are listed in the ceramic directive 84/500/EEC, the Austrian ceramic regulation Nr. 893/1993 and the Council of Europe Resolution on Metals and alloys used in food contact materials and articles.

The following national and international regulatory documents were used as a basis for the assessment:

- "Ceramic Directive": COUNCIL DIRECTIVE of 15 October 1984 on the approximation of the laws of the Member States relating to ceramic articles intended to come into contact with foodstuffs (84/500/EWG)
- "Austrian Ceramic Regulation": Ordinance of the Federal Minister of Health, Sport and Consumer Protection on Ceramic Utility Articles and Utility Articles with an Enamel Coating (BGBI. Nr. 893/1993)
- Council of Europe "METALS AND ALLOYS used in food contact materials and articles, A technical guide for manufacturers and regulators" 2nd Edition, Council of Europe, 2024, ISBN 978-92-871-9436-7



2 CONDITIONS

Regarding LMSVG there are no objections against the use of the products in direct contact with food, if they are manufactured in continuous and perfect quality and properly processed according to their application, so that there is no unfavorable influence to the intended food – neither directly nor indirectly; the latter also applies in particular to the organoleptic properties of the food.

Furthermore, it must be ensured that the raw materials used always meet the required quality standards of Commission Regulation (EC) No. 2023/2006 of December 22, 2006 on good manufacturing practice for materials and articles intended to come into contact with food.

The finished products have to meet restrictions and specifications as well as migration limits mentioned by the relevant regulations (e.g. Directive 84/500/EEC, Austrian Regulation No.). In the case of the products, it must be ensured that there is no contamination of any coating agents on the inside of the finished glass containers. Further, the assessment is based on the condition that the composition of the products was announced completely and no other substances are present.

If declarations of compliance were submitted, we assumed that they are complete with respect to the composition of the products and especially meet all the requirements of Commission Regulation (EU) No. 10/2011 (Annex IV). All statements refer exclusively to the above mentioned products with the declared composition. Any change in the recipe shall be communicated to OFI immediately.

As defined by Art. 17 of Regulation (EC) No. 178/2002 business operators shall insure by proper inspections that requirements of food law are met and - if required - that necessary measures for correction of deficiencies and minimizing risk are taken.

In addition, operators at all stages of production, processing and distribution within the businesses under their control shall ensure traceability of products as defined by Art. 17 of Regulation (EC) No. 1935/2004.



The present certificate is issued by OFI Technologie & Innovation GmbH within the framework of an authorization by the Federal Ministry for Health according to § 73 LMSVG.

Following § 17 (2) LMSVG this certificate shall be valid for 5 years. In case of change of general conditions concerning product quality (e.g. composition, processing), statutory provisions and/or new toxicological data / risk assessments by the European food Safety Authority (EFSA), this certificate will cease to be valid.



This Certificate No. **2401756 / 24684** comprises 5 sheets with 0 table(s), 0 figure(s) and 0 appendix(es).

Any test results relate only to the samples tested. Expert Opinions may be made available to third parties, either free of charge or against payment, if the full wording of the Expert Opinion is given and if OFI is expressly named as the author. All tests applied are subject to a quality assurance program according to EN ISO/IEC 17025:2017. Expert Opinions are not drawn up in the context of the accreditation of OFI as a testing and inspection body.

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