



STOELZLE GLASS GROUP

# PHARMA

HEALTH & SAFETY | SECURITY | TRUST



”  
 SECURE  
 PACKAGING  
 SOLUTIONS  
 FOR HEALTHY  
 PRODUCTS.  
 “

## CRYSTAL-CLEAR VISION

Glass has been produced at Köflach since 1871. Stoelzle’s flagship company is a success story written largely by a team of committed and motivated employees. Innovation and a strong customer focus have propelled our growth and progress from the very beginning.

Sustainability and security are absolutely paramount in the production of Stoelzle glass containers for the pharma and healthcare sectors. We know precisely what goes into our glass and how it gets there, at all times. For the simple reason that we are scrupulous about monitoring the entire value creation chain. Thanks to our tamper-proof tracking & tracing technology, our glass containers are traceable and tamper-proof, so that you too can fulfil your responsibility to the final consumer.



Dr. Jan Luccarda  
 Group Sales Director Pharma & Medical

DI Georg Feith, MBA  
 CEO, Stoelzle Glass Group

## CONTENT

<b>STOELZLE NETWORK</b>	
Company overview	4 – 5
<b>DROPPER BOTTLES</b>	
Standard round	7 – 9
Special round	9
<b>SYRUP BOTTLES</b>	
Standard round	11 – 12
Brazil round	12
Wide neck round	13
Veral round	13
<b>MEDICINE BOTTLES</b>	
Standard round	15 – 16
Boston round	16
Standard rectangular	17
<b>INJECTION VIALS &amp; INFUSION BOTTLES</b>	
	19
<b>TABLET JARS</b>	
Round	21 – 23
Ointment jars round	23
<b>WIDE MOUTH PACKERS</b>	
	25
<b>INFORMATION</b>	
One step ahead	26

ONLY THE BEST FOR OUR CLIENTS.  
 SAFELY THE BEST.  
 IN SAFE HANDS WITH STOELZLE.



[www.stoelzle.com](http://www.stoelzle.com)

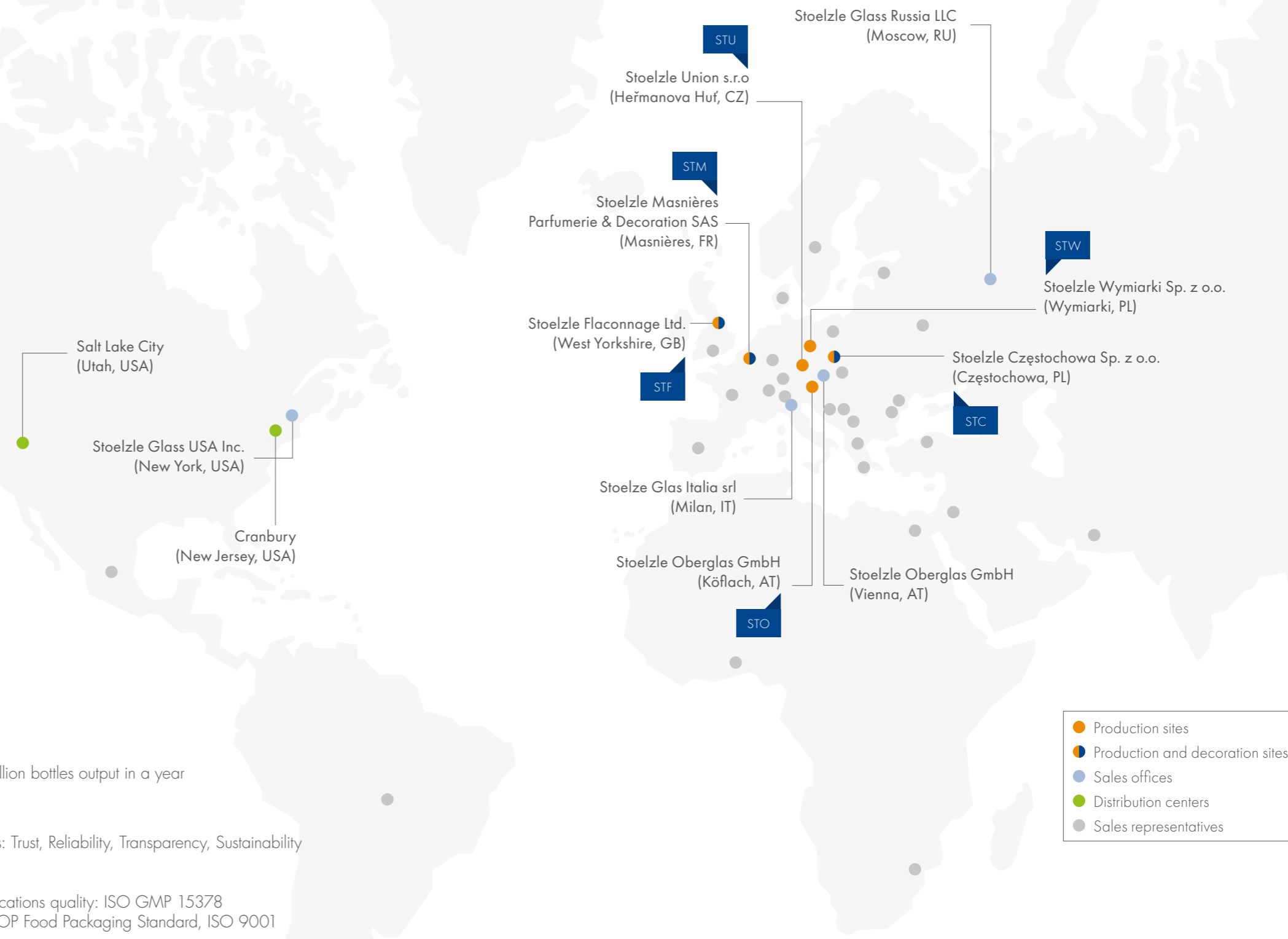
## REFLECTING THE FINEST QUALITY

Our aim is simple: to be the go-to partner for our clients and colleagues, underpinned by a corporate culture founded on mutual trust and a justified claim of outstanding dedication, flexibility and reliability. We have relied on innovation through tradition for 200 years.

What distinguishes us is the high degree of flexibility we employ to provide bespoke customer solutions. We make Type III products – „soda lime“ glass. We also score highly with a back-up production site for brown glass.

Our bottles are part and parcel of the final medicine product – that’s why we place such great value on top-quality production. In no other sector is certified quality and reliability as vital as in medical products and foodstuffs.

We are passionate about glass.



- Headquarter in Köflach (AT)
- 6 Production sites
- 3 Decoration sites
- 4 Sales offices (AT, RU, USA, IT)
- 2.780 Employees worldwide
- 333 Million euro turnover (2018)

- 3.1 Billion bottles output in a year
- Values: Trust, Reliability, Transparency, Sustainability
- Certifications quality: ISO GMP 15378, BRC IOP Food Packaging Standard, ISO 9001
- Certifications environment: ISO 50001, ISO 14001

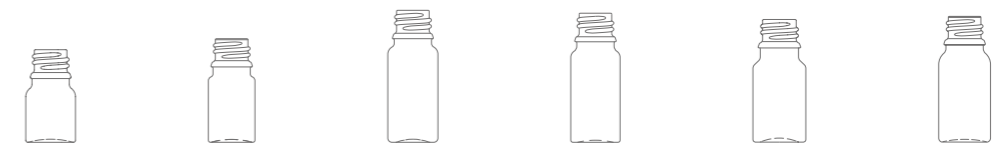
- Production sites
- Production and decoration sites
- Sales offices
- Distribution centers
- Sales representatives

THE SPECIALIST FOR HIGH-END PACKAGING GLASS.



## STANDARD ROUND

Form: ○



Article/Number	69120	72744	74142	73855*	73413	72722
Volume (ml)	2.5	5	10	10	10	10
Brimful (ml)	6	8.5	12	13	14	14
Weight~ (g)	23	20	32	26	23	28
Height (mm)	44.7	50	63.7	62.3	59.2	60.7
Size (mm)	24	22.5	24.2	23.8	25	25
Neck finish	GL 18 SR	GL 18 SR	GL 18 SR	GL 18 SR	GL 18 SR	GL 18 SR

\*Available with neck finish 22, 77 or 88 on request.

## STANDARD ROUND

Form: ○



Article/Number	74142	69044	72718	72447	72722	72460
Volume (ml)	10	10	15	15	15	15
Brimful (ml)	14	16	15	20	20	20
Weight~ (g)	27	24	24.5	27	32	27
Height (mm)	63.7	63.2	58.5	62.2	65.2	61.5
Size (mm)	24.2	25	25.5	28	28.5	28.5
Neck finish	GL 18 SR	GL 18 SR Special	PP 18 Special	GL 18 SR	GL 18 SR	PP 18 S Special

# DROPPER BOTTLES



## STANDARD ROUND

Form: ○



Article/Number	73291	72722	73855*	74226	72879	73855*
Volume (ml)	20	20	20	20	20	25
Brimful (ml)	24.5	25	25	25	26	30
Weight~ (g)	31	38.5	39	37	31	39
Height (mm)	74.7	72.2	75.5	57.7	67.7	76.5
Size (mm)	28	29.5	28.8	28.8	30	30.4
Neck finish	GL 18 SR, APF 18 Special	GL 18 SR	GL 18 SR	GL 18 SR Special	PP 18 Special	GL 18 SR

\*Available with neck finish 22, 77 or 88 on request.

## STANDARD ROUND

Form: ○



Article/Number	73855*	72659	72448	72722	74540	72998	74139
Volume (ml)	30	30	30	30	30	40	50
Brimful (ml)	35.5	35.5	36	36	37	45	55.8
Weight~ (g)	43	37	43	45	47	52	60
Height (mm)	79.4	72.7	85.2	80.2	83.8	78.7	87
Size (mm)	32.4	33.9	31.8	33	32.2	37	38.8
Neck finish	GL 18 SR	GL 18 SR Special	GL 18 SR, APF 18 Special	GL 18 SR	GL 18 SR	GL 18 SR Special	PP 18 S Special

\*Available with neck finish 22, 77 or 88 on request.

# DROPPER BOTTLES



## STANDARD ROUND

Form: ○



Article/Number	73855*	72722	73811	72739	72325	72722	73855*
Volume (ml)	50	50	50	100	100	100	100
Brimful (ml)	56.5	58	61	106	108	110	113
Weight~ (g)	62	65	66	100	95	108	85
Height (mm)	88.5	91.7	92.9	113.2	116.2	110.7	107.3
Size (mm)	38.2	38	39	45.3	45	47	46.5
Neck finish	GL 18 SR	GL 18 SR	GL 18 SR, APF 18 Special	GL 18 SR	GL 18 SR, APF 18 Special	GL 18 SR	GL 18 SR

\*Available with neck finish 22, 77 or 88 on request.

## SPECIAL ROUND

Form: ○



Article/Number	72496	69003	69018	74330	69023	69058	69013	69024
Volume (ml)	10	10	10	15	25	30	50	50
Brimful (ml)	11.5	14.5	14.5	18	31	35.5	57	59
Weight~ (g)	21	22.5	22.5	34	35	41	75	60
Height (mm)	72.2	50.5	52.5	62.2	71	73.2	110	90
Size (mm)	19.6	28	28	26.7	32.5	34	34	39
Neck finish	SPGEW	Special	Special	GL 18 SP	GL 18 SR	PP 18 S Special	GL 18 SR	GL 18 SR



STANDARD ROUND

Form: ○



Article/Number	72434	74229	72434	72434	69011	72434*	69036
Volume (ml)	30	40	60	90	100	100	105
Brimful (ml)	37	44.5	67.5	97.5	108	108	115
Weight~ (g)	39	47	60	69	68	72	73
Height (mm)	67	69.85	94	103.1	104.8	104.8	109
Size (mm)	35	38.35	38.6	43.9	46.1	46.1	46.1
Neck finish	PP 28 S	PP 28 GPI 1620, PP 28 S	PP 28 S	PP 28 S	PP 28 S	PP 28 S	PP 28 S

\*Also available with calibration mark at 50 mm and 60 mm.

STANDARD ROUND

Form: ○



Article/Number	72434*	72434**	72434	72434	69122
Volume (ml)	125	150	180	200	200
Brimful (ml)	133	158	189	209	213
Weight~ (g)	88	98	110	120	120
Height (mm)	114.4	122.8	129.9	133.3	133.3
Size (mm)	49	51.6	54.7	57	57
Neck finish	PP 28 S	PP 28 S	PP 28 S	PP 28 S	PP 28 S

\*Also available with calibration mark at 100 mm and available with neck finish PP28/1620 on request. \*\*Available with neck finish PP28/1620 on request.

# SYRUP BOTTLES



## STANDARD ROUND

Form: ○



Article/Number	69096	72812	72434	72434*	69097	72000	72000
Volume (ml)	200	220	250	300	500	500	1.000
Brimful (ml)	225	228	263	315	520	520	1.065
Weight~ (g)	117.5	144	148	170	240	285	605
Height (mm)	134	148	142.9	151.3	176.8	185.4	225.1
Size (mm)	58.2	55	61.7	65.6	76.8	75.5	96.5
Neck finish	PP 28 S	PP 24 S	PP 28 S	PP 28 S	PP 28 S	PP 28 S, Special	PP 28 S, Special

\*Also available with calibration mark at 250 mm.

## BRAZIL ROUND

Form: ○



Article/Number	72960	72960	72960	72960	72960	72960	72960
Volume (ml)	30	50	60	80	100	120	150
Brimful (ml)	36	59	69.5	90.5	113	132.5	165.5
Weight~ (g)	39	48	54	70	75	90	95
Height (mm)	74	82.2	86	91.5	103	103	109.2
Size (mm)	33	39.6	41.8	46.4	49	52.2	56
Neck finish	PP 24 mm PE	PP 24 mm PE	PP 24 mm PE	PP 24 mm PE	PP 24 mm PE	PP 24 mm PE	PP 24 mm PE

# SYRUP BOTTLES



## WIDE NECK ROUND

Form: ○



Article/Number	69135	69135	69121	69135
Volume (ml)	150	200	250	500
Brimful (ml)	169	220	280	530
Weight~ (g)	122	131	155	247
Height (mm)	117	132	141.5	174.5
Size (mm)	54	56.6	61.7	76
Neck finish	PP 35	PP 35	PP 35	PP 35

## VERAL ROUND

Form: ○



Article/Number	72719	72719
Volume (ml)	100	250
Brimful (ml)	118	283
Weight~ (g)	85	165
Height (mm)	96.95	132.5
Size (mm)	51.2	65.8
Neck finish	PP 28 S, Alcoa 28er	PP 28 S, Alcoa 28er



## STANDARD ROUND

Form: ○



Article/Number	73958	72756	35047	35048	72765	72365
Volume (ml)	30	30	30	40	50	50
Brimful (ml)	35	36.5	41	57	60	62
Weight~ (g)	43	46	50	71	60	63
Height (mm)	78.85	74.11	66.5	85.7	75	94.5
Size (mm)	32.2	34.9	37	37	43	37.7
Neck finish	PP 22 S	PP 25 S	L32/ PNO-79721	L32/ PNO-79721	GL 22	PP 28 S, Neck finish 419 SR, Special

## STANDARD ROUND

Form: ○



Article/Number	72764	72704	74139	72365	35050
Volume (ml)	60	100	100	100	100
Brimful (ml)	81.3	106	113.5	118	120
Weight~ (g)	62	95	98	90	101
Height (mm)	98.7	116	110.4	108.5	104.5
Size (mm)	41	45	47	48	49
Neck finish	PP 28 S	GL 22 SR, PP 24 S	PP 24 Special	PP 28 S, Neck finish 419 SR, Special	L32/ PNO-79721



# MEDICINE BOTTLES



## STANDARD ROUND

Form: ○



Article/Number	72807	72365	72365	72999	69035	72365	72365
Volume (ml)	125	150	200	215	250	250	300
Brimful (ml)	135	174	230	225	280	286	342
Weight~ (g)	91	128	145	150	195	160	200
Height (mm)	116.5	120.9	133.5	127	154.3	138.4	155
Size (mm)	49.5	54	58.6	60.5	62	62.8	65
Neck finish	PP 24 Special	PP 28 S, Captocap GC 28, Special	PP 28 S, MCA 28, Special	PP 24 S	PP 28 S	PP 28 S, Special	PP 28 S, Special

## BOSTON ROUND

Form: ○



Article/Number	73970	74007	74007	74007	74007	69189	74407	69141
Volume (oz)	0.45	1	2	3	4	4	6	8
Brimful (oz)	0.5	1.2	2.1	3.1	4.25	4.25	6.4	8.8
Weight~ (g)	28	43	56	82.5	97	97	165	199
Height (mm)	67.86	78.6	93.7	104	111.9	111.9	127.4	151.6
Size (mm)	24.6	32.5	38.1	44.1	48.4	48.4	56.7	61.1
Neck finish	GPI 400-18	GPI 400-20A-405	GPI 400-20A-405	GPI 400-22A-405	GPI 400-22A-405	GPI 400-24-400	GPI 400-24A-405	GPI 400-24A-400

# MEDICINE BOTTLES



## STANDARD RECTANGULAR

Form: □



Article/Number	73975	73975	73566	69105	69102	73566
Volume (ml)	30	50	100	100	200	200
Brimful (ml)	33	54	109	113	209	220
Weight~ (g)	54	63	125	129	225	210
Height (mm)	88.15	103.7	129.4	137.15	166.6	160.7
Size (mm)	38x22	43x24.5	52x30.5	53x31	62.5x39	64x37.5
Neck finish	GL 18 SR	GL 18 SR	PP 28 S	GL 22 SR, PP 25 S	PP 28 S	PP 28 S

## STANDARD RECTANGULAR

Form: □

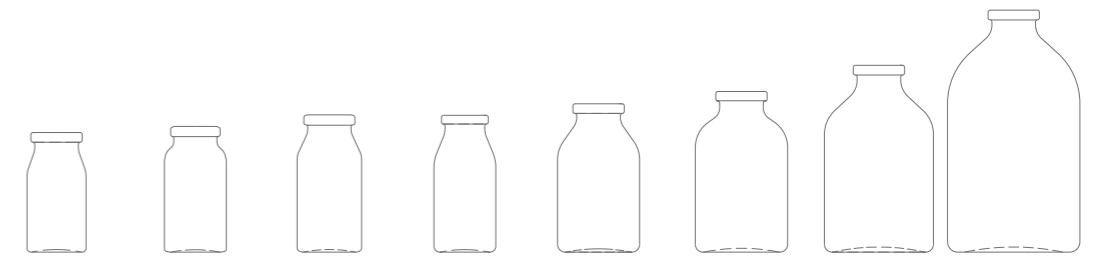





Article/Number	91318	69105	73566	69105	91318	73566	91318
Volume (ml)	250	250	250	500	500	500	1.000
Brimful (ml)	265	266	273	526	520	540	1.028
Weight~ (g)	235	260	240	440	465	435	725
Height (mm)	151.9	183	169.9	221.5	182.4	210.9	227.6
Size (mm)	74x46	68.5x40.5	69.5x41.2	87x51	88x58	87.8x51.8	102x75
Neck finish	PP 28 S	PP 28 S, MCA 8G	PP 28 S	PP 28 S, MCA 8G	PP 28 S	PP 28 S	PP 28 S DIN



INJECTION ROUND

Form: ○









Article/Number	73951	72618	73951	73951	73951	73951	73951	73951
 Volume (ml)	8	10	10	15	20	30	50	100
 Brimful (ml)	10	13.4	15	17	26	38	60	119
 Weight~ (g)	18	18	21	24	29	36.5	56	89
 Height (mm)	46.8	49	53.5	58.8	58	62.8	73	94.5
 Size (mm)	23	24.5	25.4	26.5	32	36	42.5	51.6
 Neck finish	BR 20 DIN EN ISO 8362-4	BR 20 DIN EN ISO 8362-4	BR 20 DIN EN ISO 8362-4	BR 20 DIN EN ISO 8362-4	BR 20 DIN EN ISO 8362-4	BR 20 DIN EN ISO 8362-4	BR 20 DIN EN ISO 8362-4	BR 20 DIN EN ISO 8362-4

INFUSION ROUND

Form: ○



Article/Number	72713	72855	72687
 Volume (ml)	70	100	100
 Brimful (ml)	81	128	138
 Weight~ (g)	63	97	105
 Height (mm)	75	104	104
 Size (mm)	46	49	50.8
 Neck finish	BR 32 H7,2	BR 32 DIN EN ISO 8536-1	BR 27,6 H5,5



## ROUND

Form: ○



Article/Number	72828	72828	72828	69015
Volume (ml)	5	10	15	20
Brimful (ml)	14	19.1	23.7	23
Weight~ (g)	16	20	26	38
Height (mm)	39.5	41	51	54.3
Size (mm)	26.6	30	30	32.5
Neck finish	SNC 23	SNC 26	SNC 26	PP 28 S

## ROUND

Form: ○



Article/Number	72828	72500	73934	72476
Volume (ml)	20	22	25	25
Brimful (ml)	29.2	26.8	24.8	29
Weight~ (g)	29	40	26.5	37
Height (mm)	60.5	62.8	51	56.5
Size (mm)	30	32	31	33
Neck finish	SNC 26	PP 28 S	SNC 27,5	PP 31

# TABLET JARS



## ROUND

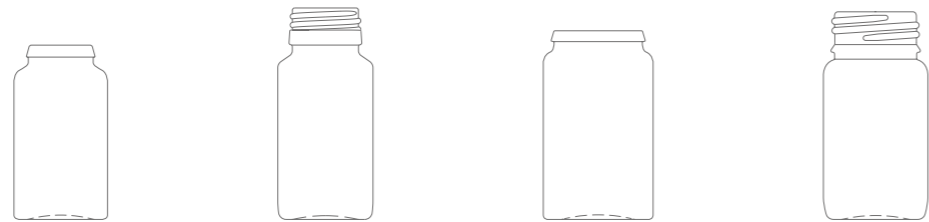
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Article/Number	72754	69022	69179	69444
Volume (ml)	25	30	30	30
Brimful (ml)	32	33	40	42
Weight~ (g)	35	50	47	44.5
Height (mm)	50.5	73.4	71.7	47
Size (mm)	38	32.5	35.4	42
Neck finish	PP 31	PP 28 S	PP 28 S	SNC 34

## ROUND

Form: ○



Article/Number	72828	72502	72828	69026
Volume (ml)	30	50	50	60
Brimful (ml)	45.9	62.5	74.4	72
Weight~ (g)	38	68	58	65
Height (mm)	68	82.5	73.6	81
Size (mm)	35	40.3	42	41
Neck finish	SNC 26	PP 31	SNC 36	PP 35 S

# TABLET JARS



## ROUND

Form: ○



Article/Number	72918	72828	72828	72918	72918
Volume (ml)	75	80	125	125	200
Brimful (ml)	85	96	135	144	220
Weight~ (g)	67	65	90	88	140
Height (mm)	85.8	70.5	93.9	85.8	94.4
Size (mm)	42	50	50	53.5	64
Neck finish	SNC 34	SNC 36	SNC 36	SNC 42	SNC 42

## OINTMENT JARS ROUND

Form: ○



Article/Number	90250	90250
Volume (ml)	100	200
Brimful (ml)	121	200
Weight~ (g)	100	150
Height (mm)	81	95
Size (mm)	51.5	60
Neck finish	GPI 400-51	Neck finish 880/72



## ROUND

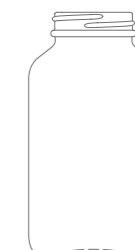
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Article/Number	74024	74024	74024
Volume (ml)	60	75	100
Brimful (ml)	70	90	112
Weight~ (g)	70	83	93
Height (mm)	75.5	31.4	86.9
Size (mm)	44	46.5	50
Neck finish	GPI 400-33A-405	GPI 400-38A-405	GPI 400-38A-405

## ROUND

Form: ○



Article/Number	74024	74024	74024	74024
Volume (ml)	120	150	200	300
Brimful (ml)	140	171	225	350
Weight~ (g)	119	117	140	ca. 185
Height (mm)	95.3	98.8	109.55	129
Size (mm)	54	56	61	69.4
Neck finish	GPI 400-38A-405	GPI 400-45A-405	GPI 400-45A-405	GPI 400-45A-405

## DIGITALLY SAFE MANUFACTURING

Industry 4.0 is a key issue to Stoelzle. Wherever possible, we strive to implement digital processes in our production in a profitable and sustainable way. "Manufacturing Execution Systems" have already been implemented successfully in our two Pharma plants. This enables us to manage, coordinate and control production processes in real time. In addition, smart software solutions, machine-to-machine communication as well as IoT (Internet of Things) help increase the quality and reproducibility of our products.



## GROUND BREAKING INNOVATIONS

More than 200 years of glass production lead to outstanding know how. At Stoelzle we take advantage of our historical background and build the bridge between tradition and innovation by developing more than 300 innovative and appealing new products per year with the Glass Group. Our experts in design, engineering and glass production work hand in hand with the customers in order to develop products which are not just new but groundbreaking in terms of design, usability and quality.

## SAFELY ADVISED

### Stoelzle-customers benefit from:

- ✓ A worldwide operating network of sales staff
- ✓ Tailor-made products even in small lots
- ✓ Flexible packaging and sealing solutions
- ✓ Tailormade logistics solutions
- ✓ Fast call-offs due to our optimized warehousing
- ✓ In-house decoration techniques which add value & appeal to OTC products

WE GUARANTEE THE UTMOST SECURITY FOR YOUR CUSTOMERS.

” ONLY THE BEST FOR OUR CLIENTS. SAFELY THE BEST. IN SAFE HANDS WITH STOELZLE. “



STOELZLE GLASS GROUP

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